

**COAL MINING / HARD ROCK MINING**

**CABLE BOLT**

**GARFORD™ CABLE BOLTS**

**DESCRIPTION**

Garford™ range includes continuous roll or cut to length cable bolts. Available in various lengths and bulb configurations.

15.2 mm plain and bulbed cable bolts

- Single strand or twin strand options
- Plain or bulbed options at 0.5m or 1m spacing
- Single or double tails available on twin strand cables
- Fish hook options

Superstrand 21.8 mm diameter cables

- Resin point anchored high capacity cable bolt
- Plain strand lengths or with 3x bulbs at the top to assist with resin capsule mixing
- Bulb diameter options of 32mm, 38mm and 48mm to suit a variety of hole diameters
- Tensionable to 25 tonnes

Strata cables for coal mining applications

- Bulbs at the top to aid resin capsule mixing
- Reinforced bulbs every 500mm down the groutable length of the cable
- Tensionable to 25 tonnes

Garford cable bolts are manufactured to quality accredited standards ISO:9001 at facilities in WA, NSW and QLD.



**APPLICATION AND USES**

Primary use is coal and hard rock mining.

**ADVANTAGES**

- Proven historical performance
- Flexible formats with continuous roll or cut to length options
- 15.2mm cable bolt supplied with fish hook to anchor cable into borehole prior to grouting
- Bulb diameter changeable to suit requirements
- Available accessories and hole plugging products
- Resin Point Anchoring
- Bulbs to assist resin capsule mixing
- Wide range of plates and accessories

**TECHNICAL DATA**

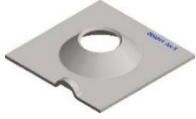
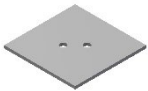
| Typical Properties                                   | 15.2 mm | 21.8mm Superstrand | 21.8mm Strata |
|--|---------|--------------------|---------------|
| Core Bolt Diameter Plain section(mm)                 | 15.2    | 21.8               | 21.8          |
| Typical Bulb Diameter (mm)                           | 25 – 30 | 32 – 38            | 32 – 48       |
| Cross Sectional Area Plain section(mm <sup>2</sup> ) | 143     | 313                | 313           |
| Number of Strands                                    | 7       | 19                 | 19            |
| Yield Strength (MPa)                                 | 202     |                    |               |
| Yield Force – 0.2% (kN)                              | 235     | 525                | 525           |
| Tensile Strength (MPa)                               | 1850    | 1800               | 1800          |
| Tensile Force (kN)                                   | 270     | 590                | 590           |
| <sup>1</sup> Elongation (%)                          | 6.5     | 6 – 7              | 6 – 7         |
| Mass per metre (kg/m)                                | 1.125   | 2.482              | 2.482         |

**Mechanical Properties**

<sup>1</sup>600 mm length

**Plates**

Minova can supply a comprehensive range of plates for use with Cable bolts. Typical plates include flat, dome and crown plates:

| Plate Name | Dimensions (mm)                 |   |
|------------|---------------------------------|---|
| Dome Plate | 150 x 150 x 7<br>150 x 150 x 10 |  |
| Flat Plate | 200 x 200 x 12                  |  |

Note: Contact Minova for other plate variations

**Accessories**

Accessories include various barrel and wedges to suit either 15.2mm cable bolts or a 21.8 mm cable bolt. Barrel and Wedges consist of either two or three triangular shaped wedges placed inside a case hardened cylindrical barrel. Use to secure plates to the rock surface and in some instances to provide pre-tension to a resin point anchored cable bolt.

Other accessories include grout, breather tube and several hole plugging products.

**Lokset® Resin Capsules**

The Lokset system consists of an easily handled cartridge filled with a reinforced polyester resin in one compartment and a catalysed mastic filler in the other, separated by a physical barrier. The rotation of the bolt during installation ruptures the capsule, shreds the skin and mixes the two components causing a chemical reaction and transforming the resin mastic into a solid anchor.

A combination of fast and slow setting cartridges makes it possible for the simultaneous operation of anchoring, grouting and tensioning a rock bolt.

Refer to the technical data sheet at [www.minovaglobal.com/apac](http://www.minovaglobal.com/apac)



**PACKAGING AND TRANSPORTATION**

Bolts are usually packaged in bundles of 50 or 100. Coiled or flat bundle options available

**APPROVALS AND CERTIFICATES**

**Product Standards**

| Bolt Type                | Material Standard                 |
|--------------------------|-----------------------------------|
| 15.2MM Cable             | AS1311                            |
| 21.8MM Superstrand Cable | AS/NZS 4672.1 : 2007<br>JISG 3536 |
| 21.8MM Strata Cable      | AS/NZS 4672.1 : 2007<br>JISG 3536 |

**TECHNICAL SUPPORT**

We provide technical advisory service by a team of specialists in the field. The service includes on site assistance and advice on evaluation trials and laboratory work. All technical data sheets can be found on [www.minovalgobal.com/apac](http://www.minovalgobal.com/apac)

## DISTRIBUTOR

Authorised distributor of Australian mining industry renowned Garford™ Cable Bolts

### Minova Australia Pty Ltd

An ISO 9001:2015 Quality Management Certified Company



FS 603747

## ADDITIONAL INFORMATION

Minova Australia offers a comprehensive range of products, all of which have been developed after extensive research and testing on a global scale via our international network of operations. These products include:

- Resin anchor systems
- High yield grouts and foams
- Monolithic chock systems
- High performance cable bolt grouts
- Polyurethane resin systems
- Sprayable coatings for ventilation control
- Water stop grouts
- Ventilation formwork systems including: Meshblock and Tecmesh
- Grout mixers and batchers both air and hydraulically operated
- Contract Installations
- Flexible membranes for strata support and waterproofing applications

## CUSTOMER SERVICE

### Minova Australia Pty Ltd

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Website: [www.minovaglobal.com/apac](http://www.minovaglobal.com/apac)

## LEARN MORE

Click on the website links to learn more about Minova and their solutions.

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[Sprayed Cements](#)  
[Steel and Fibreglass](#)  
[Mesh](#)  
[Ventilation & Air Control](#)  
[Surface to Seam](#)  
[UniPass Bolting Technologies](#)  
[Pre-Driven Recovery Roadway](#)  
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