



**UNIPASS**  
BOLTING



# **UNIPASS** **NEXT GENERATION** **BOLTING.**

[www.minovaglobal.com/apac](http://www.minovaglobal.com/apac)





# SECURING PERFORMANCE. TOGETHER.

We are an international producer of **high-performance ground support products** for the mining, construction and tunnelling industries.

Our products are engineered to provide safety, efficiency and productivity to your operations wherever you are.

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*We can provide you with tailored solution offerings for a variety of applications, whatever it takes.*

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We can help you increase project performance and overcome application challenges through a flexible product portfolio with a wide range of differing characteristics, wherever you go.

**WE ARE KNOWN FOR  
OUR HIGH QUALITY  
PRODUCTS, TECHNICAL  
EXPERTISE & PROBLEM  
SOLVING.**

THIS IS A HERITAGE WE ARE  
PROUD OF AND WHICH WE  
CONTINUE TO BUILD UPON.



# GOING DEEPER UNDERGROUND.

With mines going deeper, mining companies and operators are facing challenges related to installation of their ground support.

## ► **HIGHER RISK TO OPERATORS**

Operators are working in more difficult ground conditions, with increasing convergence, seismic events and rock bursts. Higher stresses and rock movements create the demand for higher performance ground support to decrease safety risks for operators.

## ► **CHALLENGE ACCEPTED**

Minova have been developing and manufacturing ground support products to the mining industries since 1882. Working in partnership with mining and geotechnical companies and operators, we have developed an innovative and ground-breaking solution to the current and future challenges of hard rock mining, which we call UniPass.

## ► **INCREASED REQUIREMENTS**

Ground support manufacturers are required to provide product solutions that can help minimise risks and improve safety, efficiency and productivity.

With traditional rock reinforcement solutions, challenges are faced during installation processes, especially in broken ground conditions. These result in decreased safety and lower productivity.

Existing products can have limited yielding capacity and struggle to cope with the increased geotechnical and installation challenges.



# UNIPASS: ALL-IN-ONE BOLTING SYSTEM



**OUR HOLLOW BOLTS AND  
CARBOTHIX RESINS PROVIDE  
AN ALL-IN-ONE BOLTING  
SYSTEM NAMED UNIPASS.**

## OUR SOLUTION.

### ► **NEXT GENERATION BOLTING**

UniPass bolting combines our static, yielding and dynamic hollow bolts and CarboThix bulk resins to provide an all-in-one bolting system that has been engineered to suit the most demanding requirements of underground mining and tunnelling.

### ► **AUTOMATING MINES**

The UniPass bolting system has been designed with semi- or full- automation of ground support installation in mind.

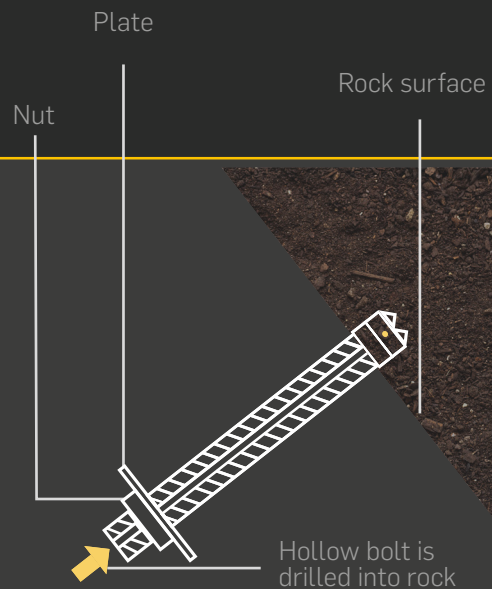
### ► **INSTALLATION FLEXIBILITY**

The UniPass system can be installed in a one step operation by using our self-drilling bolts. The system can also be installed in pre-drilled holes (two step process). UniPass is adaptable to varying ambient temperatures, humidity and ground conditions.

# DRILL. INJECT. GO.

## 1 DRILL.

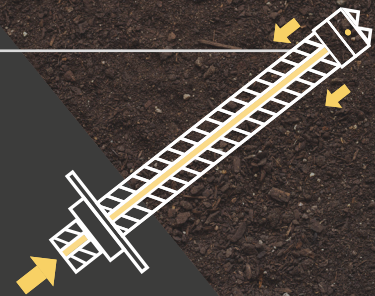
The high quality and unique design of Minova's hollow bolts allows fast and secure insertion of the bolt even in hard rock and in challenging ground conditions.



## 2 INJECT.

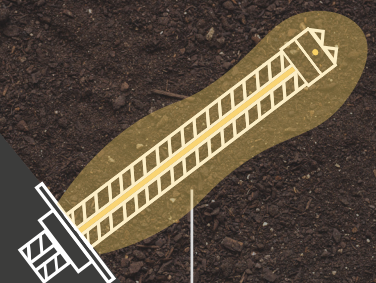
CarboThix, our two-component bulk resin is injected through our hollow bars, consistently filling the annulus around the bolt.

Resin enters central hollow core of the bolt & exits the bolt or sacrificial drill bit



## 3 GO.

The super quick reaction of the resin creates a strong bond between the anchor and rock, providing robust and immediate ground support.



Cured CarboThix bonds the anchor and rock

# HOLLOW BOLTS.

## ► WHY MINOVA HOLLOW BOLTS?

Our hollow bolts provide you with the required flexibility when choosing the right support for your mining project.

## ► OPTIMISED BOLT AND DRILL BIT DIAMETERS

With the drill bits welded onto the bolts you can reduce the diameter of borehole and shorten drilling time. The welded drill bit also reduces the annulus and provides better anchorage capacity and optimises resin consumption.

## ► VARIOUS BOLT OPTIONS

We offer hollow bolts for applications in static, yielding and dynamic conditions. A wide range of drill bits provides a variety of products at your disposal.

## ► PROVEN SYSTEM

These high quality bolts have been successfully trialled and tested and are supplied to our customers around the globe. With hundreds of thousands of bolts already installed, you can limit your risks by choosing a proven system.

## HOLLOW BOLT OPTIONS

We offer three families of bolts responding to the different requirements of your mining project.

### ► STATIC BOLTS

for static conditions

### ► YIELDING BOLTS

for converging ground

### ► DYNAMIC BOLTS

for dynamic / seismic conditions

**ALL BOLTS ARE AVAILABLE WITH OR WITHOUT SACRIFICIAL DRILL BITS. SACRIFICIAL DRILL BITS ARE WELDED ONTO THE BOLT TO MINIMISE DRILLING TIME & RESIN CONSUMPTION.**



# UNIPASS ACCESSORIES.

Our UniPass bolting system comes with a range of accessories to enhance your bolting installation process.



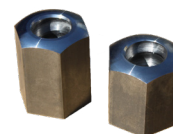
## ► DRILL BITS

Different types are available depending on rock hardness and bolt length



## ► PLATES

Various geometries are provided depending on your requirements



## ► NUTS

We offer both standard and lock nuts to secure your bolt and plate

# UNIPASS TECHNICAL DATA.

## MECHANICAL DATA

Bolt Type	Ultimate Load [kN]	Yield Load [kN]
Static R28	300	240
Static R32N	280	230
Yielding R28/150	220	170
Yielding R28/200	210	145
Dynamic R28/150	Dynamic energy absorption is proven between 20-50 kJ depending on type and configuration.	
Dynamic R28/200		

Please refer to UniPass hollow bolt technical data sheets for full specification details.



# WHAT IS CARBOTHIX?

CarboThix™ products are instantly thickening (thixotropic), fast curing, two-component silicate resins, specially designed for installation of rock bolts into strata and for consolidation injection in disrupted strata.

## **FLEXIBLE GROUTING SOLUTION**

CarboThix products are our flagship silicate resin which increases safety, significantly improves efficiency, and productivity.

Due to its unique thixotropic properties, CarboThix instantly thickens when pumping is stopped.

Available as CarboThix 2/Standard, CarboThix Fast and CarboThix Rapid, the resins are designed for use in various ambient temperatures. These resins also work in the presence of water allowing for flexible utilisation.

Compared to traditional grouts, which need 24-48 hours to develop initial strength, CarboThix can be loaded in minutes providing you with early support and improving your cycle time.



## **WHY CARBOTHIX?**

- ▶ Thixotropic
- ▶ Reduction in bolt hold time
- ▶ Fast setting - load bearing in minutes
- ▶ Volume adjustable to varying borehole dimensions
- ▶ Fills surrounding cracks
- ▶ Full bolt encapsulation
- ▶ Optimum load transfer
- ▶ Improved corrosion resistance
- ▶ Optimised resin usage
- ▶ Consistent performance

**CARBOTHIX  
INCREASES  
YOUR SAFETY,  
IMPROVES  
EFFICIENCY  
AND  
PRODUCTIVITY.**



# THE FUTURE OF BOLTING.

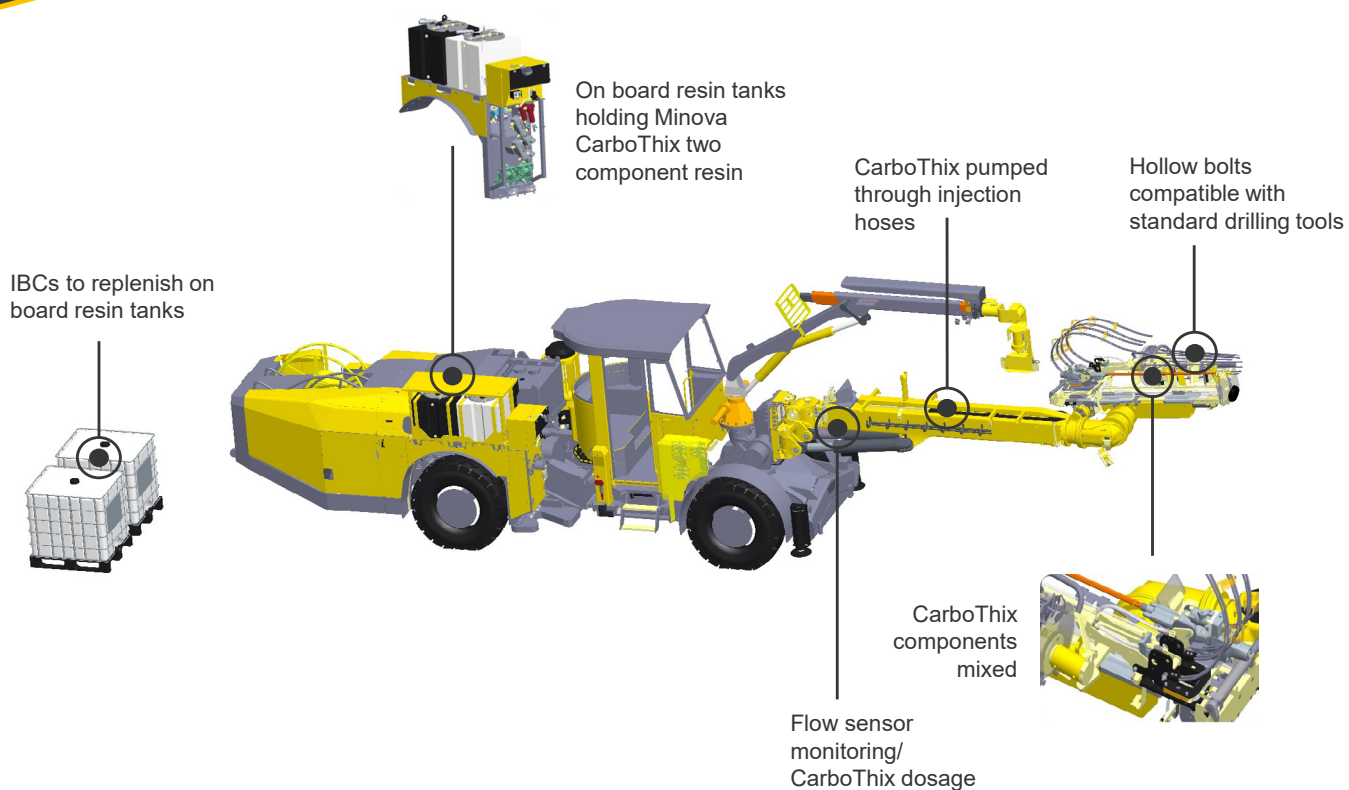
## SUPPORTING AUTOMATION


We offer the complete solution for your underground challenges.

We leverage our hollow bolts and CarboThix technologies, ensuring the highest safety and efficiency in mining and tunnelling environments.

Converging and dynamic ground conditions, including fractured and loose rock, are easily overcome.

The UniPass bolting system enables full automation of the bolting cycle, reducing worker exposure to harmful and hazardous situations and decreasing installation time in excavated areas.





# WHY CHOOSE UNIPASS?

Our UniPass Bolting System brings you product reliability,  
reduces project costs and improves your safety on site.



## **IMPROVED SAFETY**

- ▶ Keeping the miner away from the face
- ▶ Reduced manual handling
- ▶ Early support due to fast curing of the resin



## **TESTED & PROVEN**

- ▶ Extensive health and safety assessments
- ▶ Extensively tested in laboratories and field
- ▶ Dynamic performance proven at GIG & CANMET



## **INCREASED PRODUCTIVITY**

- ▶ Improved advance rate /cycle times
- ▶ No cleaning (as for a cement system saves 1-1.5 hours per shift)
- ▶ On/off solution, can stand for weeks without draining the hoses/pumps
- ▶ Full encapsulation (load transfer, corrosion protection)
- ▶ Eliminates traditional issues caused by using cartridges in broken ground



## **HIGH QUALITY PRODUCTS**

- ▶ High performing bolting system in wet and geotechnically challenging ground conditions
- ▶ Guaranteed resin mixing for high quality installation



## **ONE INTEGRATED SUPPLIER**

- ▶ One point of contact
- ▶ Proven compatibility of bolt and resin components
- ▶ Compatible static mixers and flushing agents available



## **FAST CURING**

- ▶ Minimised disruption of rock integrity
- ▶ Fast system providing full support capacity shortly after injection
- ▶ Unlimited resin volume adjustable to local conditions (cracks & voids)



## **SUPPORTING AUTOMATION**

- ▶ Automation/remote control compatible
- ▶ On-board logging and recording available - providing QC for every bolt installed



**UNIPASS**  
BOLTING

# SECURING PERFORMANCE. TOGETHER.

## **UNIPASS GROUND SUPPORT**

UniPass bolting system is an innovative solution which combines hollow bolts and our original bulk injectable CarboThix resins.

By combining these products, we have created a unique bolting solution that has been engineered to suit the most demanding requirements of underground mining and tunnelling environments.

### **NEW SOUTH WALES**

Kurri Kurri  
Nowra

### **QUEENSLAND**

Mackay

### **SOUTH AUSTRALIA**

Adelaide

### **WESTERN AUSTRALIA**

Perth

1800 MINOVA / 1800 646 682 (free call within Australia)

1300 MINOVA / 646682 (local call Australia)

1300 FaxMINOVA / 1300 329 646

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